

Shp 252p - E296

Work Order ID 67392

Thursday, March 17, 2011 2:06:07 PM



PRELIMINARY ISSUE

Page 1

Item ID: D4349-9

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Block

Start Date: 3/17/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/21/2011 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4349

PA2

100

Manufacture as per dwg

0.00



Mill Conv

Memo

0.00

Conventional Milling Machine

SCRAP

A 11/03/21

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

*- inspect to PA2
Dry only*

8 u103/22

(x2)

120

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

*ship to Eagle
attn: Harvey*

CZ 11/03/22

5
4
3
2
1

Work Order ID 67392

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Page 2

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CL11/03/22

POSITIVE RECALL

EFFECTIVE 11/03/12 AUTH LL

RELEASED _____ DATE _____

RD1370

SCRAPPED

PER DAN CAMPBELL

Picklist Print

Thursday, March 17, 2011 2:06:04 PM

Page 1

Work Order ID: 67392

Parent Item: D4349-9

Parent Item Name: Block



Start Date: 3/17/2011

Required Date: 3/21/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.03.17 new issue DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4130NB0.500X03.00 0		Purchased	No			100	f	24.0000	0.136	0.286316			



4130 Bar 0.500 x 3.00



Location

MAT034

Loc Qty

24

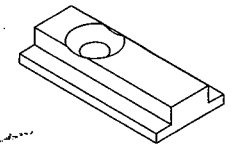
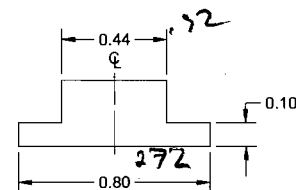
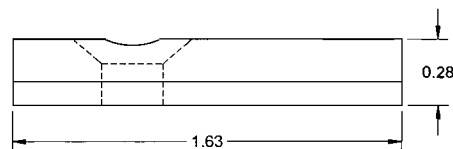
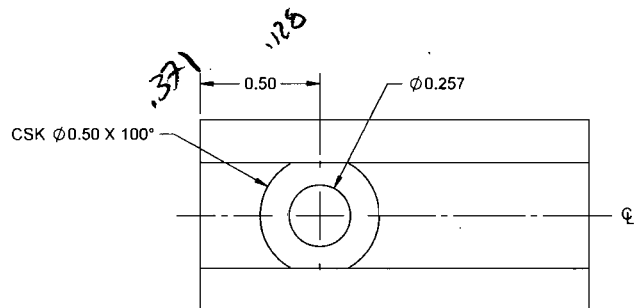
Loc Code

~~114044~~

24

M115686

And 11.03.22



D4349-9 BLOCK

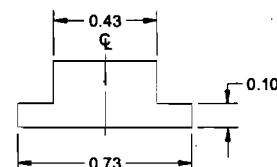
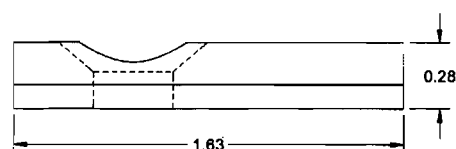
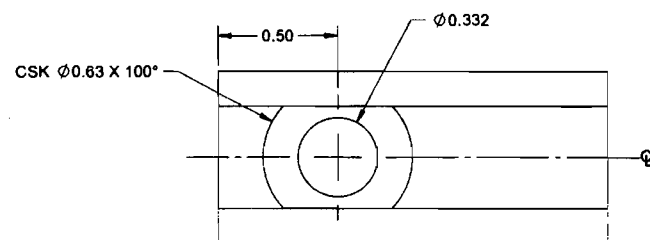
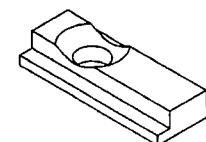
PRELIMINARY ISSUE

11.03.03

NOTES:

- 1) MATERIAL: AISI 4130N STEEL BAR
DART SPEC M4130N-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4349	SHEET 7 OF 8
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DE APPR.		SHELF	NTS
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D4349-9 BLOCK

RELEASED
2011-05-18
JMP

NOTES:

- 1) MATERIAL: AISI 4130N STEEL BAR
DART SPEC M4130N-B
- 2) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
REF DART QSI 017 4.1.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
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